Technical.bulletin

810021 assembly information

Part Number: 810021

For Vehicle: Volkswagen applications

In order to prevent damage to the transmission, and potentially to the clutch, it is necessary to ensure the positioning of the release bearing in concentric slave cylinder 810021 is correct. If incorrectly fitted the release bearing can grind on the diaphragm fingers and the thrust block grinds on the edge of the CSC housing. Although all Valeo components undergo a 100% inspection on the assembly line we have received reports through the Technical hotline whereby during pre inspection of the part the release bearing has been detached from the concentric slave cylinder and fitted back in the incorrect way.

To ensure the release bearing is fitted correctly within the CSC, see the image adjacent and check your part conforms before fitment.

Arrow 1 points to the red line surrounding the circumference of the bearing. Arrow 2 points to the fitment of the bearing not protruding out of the CSC housing. This conforms to specification and should be the condition the concentric slave is in when fitted.

Any claims submitted with the damage pattern shown when the unit is fitted incorrectly would not be covered under the Valeo warranty agreement.



Condition the concentric slave cylinder should be in before fitment

