

# CRITICAL INSTRUCTIONS

Application: **Saab 9.3/9.5, Vauxhall Signum**

Part Number:

**720168-5011S /**

**720168-0011E**

WHEN FITTING THIS TURBO, IT IS **CRITICAL** THE FOLLOWING INSTRUCTIONS ARE ADHERED TO:

- **Replace Oil Drain Pipe**

A new oil return pipe should be fitted at the same time as the turbocharger

The oil drain pipe on this vehicle is prone to becoming restricted over time, leading to increased oil pressure inside the turbo. The increased pressure causes oil to pass into the exhaust and air intake systems, resulting in blue engine smoke. This may occur after a new turbocharger has been fitted, even if the vehicle wasn't previously displaying this problem.

Any questions regarding the above should be directed to the supplier of this unit before commencing any work

