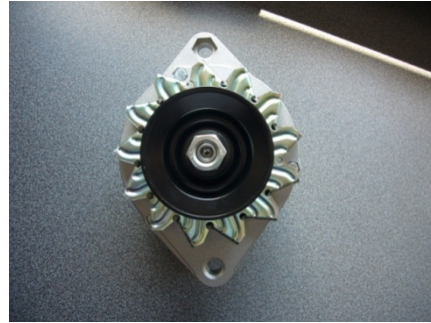


TECHNICAL BULLETIN TB-01

Issue No. 01
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Author DLB

There are a variety of pulley sizes fitted on some type of units. If the pulley on the original unit is different to the standard supplied, the pulley must be exchanged.



Pulley exchange procedure:

1. Remove the standard pulley, fan & spacers from the new unit.
2. Remove the original pulley, fan & spacers from the old unit and install onto the replacement alternator (in the same sequence as they came off).



4. Using the new nut and spring washer, apply a little threadlock to the nut.

5. Fit the nut and tighten using a ring spanner and HEX bit fitted into a torque-wrench.

6. Tighten to 90Nm, 66ft/lbs.

7. Ensure the unit spins freely without fouling.

8. Re-assemble the old unit with all the remaining parts before returning it to the dealer. (your surcharge refund could be affected if the unit is returned incomplete).



WARNING

Avoid using pneumatic power tools, they can crack the delicate internal components of the alternator.



Please verify that the **CORRECT** → alignment is respected !!!

