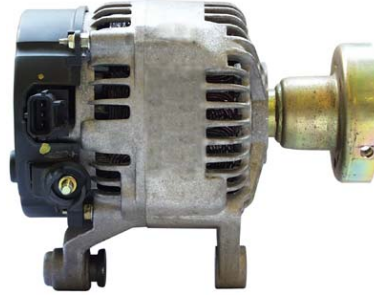


# TECHNICAL BULLETIN TB-62

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There are a variety of coupling sizes fitted on some type of units. If the coupling on the original unit is different to the standard supplied, the coupling must be exchanged.



## Coupling exchange procedure:



1. Remove the standard coupling and spacers from the new unit.
2. Remove the original coupling and spacers from the old unit and install onto the replacement alternator (in the same sequence as they came off)
3. Using the new nut and spring washer, apply a little threadlock to the nut.
4. Fit the nut and tighten using a pneumatic power tool in short moments.
5. Ensure the unit spins freely without fouling.
6. Re-assemble the old unit with all the remaining parts before returning it to the dealer. (your surcharge refund could be affected if the unit is returned incomplete).

