

# New bulb in the roof sign illumination

Applicable to vehicles with roof sign illumination except CR19T.

## **Background**

It has been reported that the roof sign illumination bulb has a short service life.

The existing bulb is replaced with a new standard bulb 21 W HD (Heavy duty).

# Remedy

When replacing the old bulb with bulb 21 W HD (Heavy duty), the roof sign illumination reflector must also be replaced.

The new roof sign illumination has been introduced in production from the chassis numbers below:

Scania Södertälje	1 245 276
Scania Zwolle	4 402 275
Scania Angers	9 037 228

Scania Latin America

#### **Parts**

Designation	Discontinued parts	New parts
Roof sign illumination assembly	1 384 124	1 427 227
Repair kit, contains reflector and bulb	-	1 428 394
Bulb 21 W HD	-	366 010

### **Service solution**

### **Work Description**

- 1. Disconnect the negative cable from the battery.
- 2. Open the roof sign illumination and disconnect the cables.
- 3. Remove the reflectors and the sheets for positive supply from the plastic retainers.

**Note:** The plastic retainers must be removed in order to clear enough space for the new reflectors. See illustration 1. The easiest way to do this is with cutting pliers.

- 4. Fit the new reflectors with the new bulbs and connect the cables.
- 5. Reassemble the roof sign illumination.
- 6. Reconnect the negative cable to the battery.

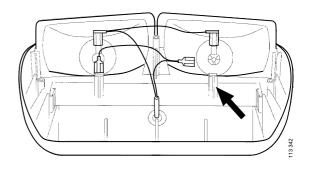


Fig. 1. The old reflectors.

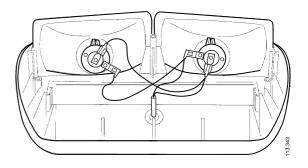


Fig. 2. The new reflectors.