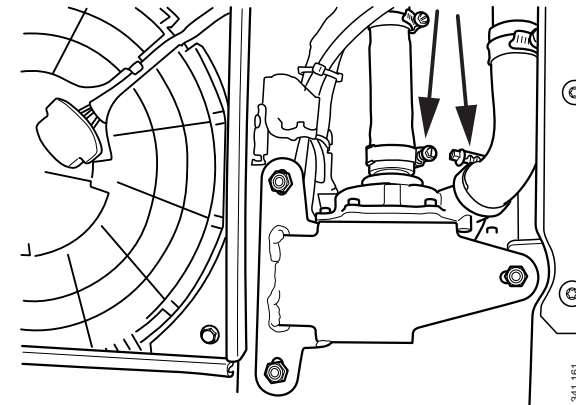
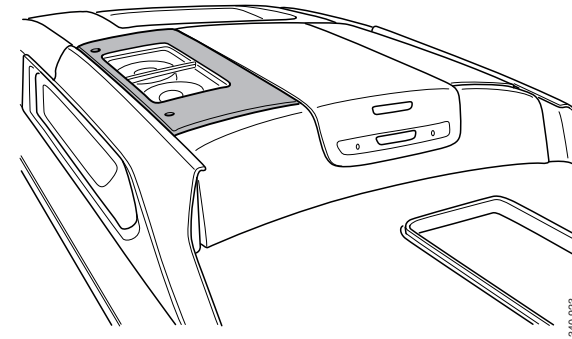


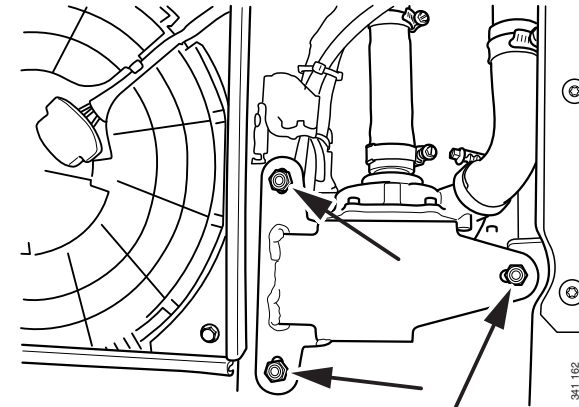
Removal

1. Open the hatch.
2. Drain the cooling system.

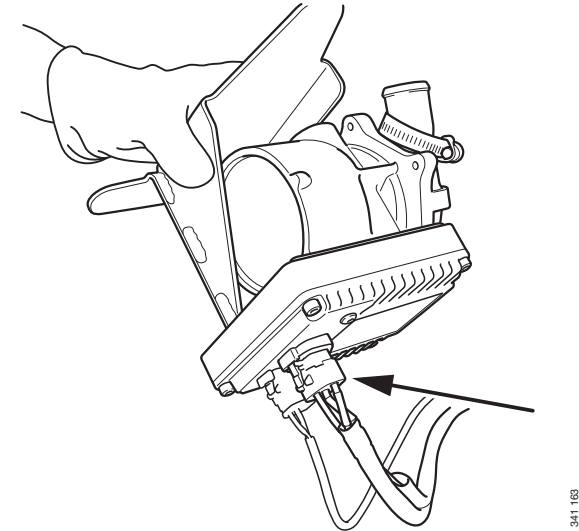
3. Detach the hoses from the pump.



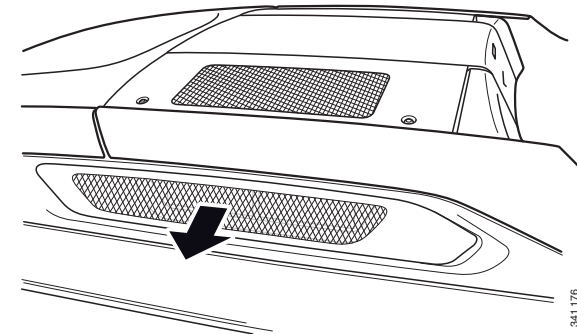
4. Undo the nuts securing the pump.



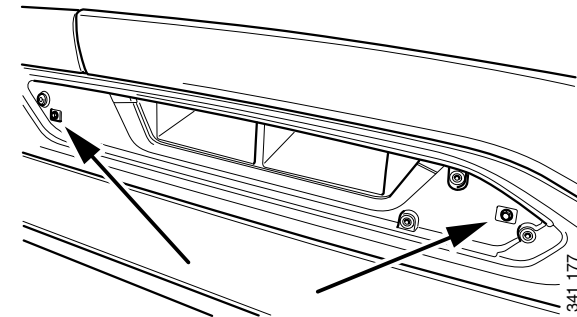
5. Disconnect the pump electrical connections.



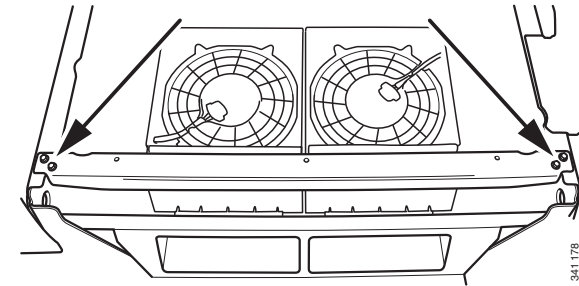
6. Remove the grille by pulling it straight out.



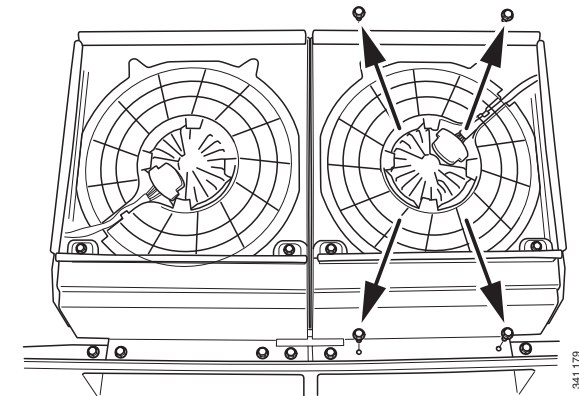
7. Loosen the 2 screws so that the side panel can be pulled out slightly during work for better access.



8. Remove the beam.
9. Detach the fan connection.



10. Remove the screws securing the fan frame and remove it.



11. Undo the hose clamps, and remove the radiator.

