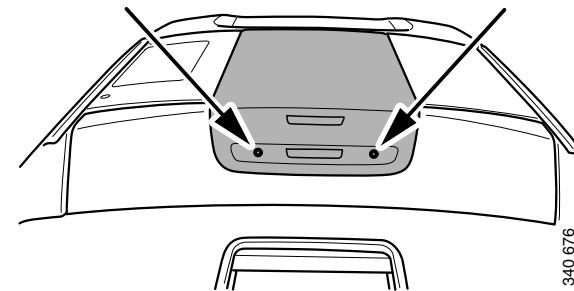
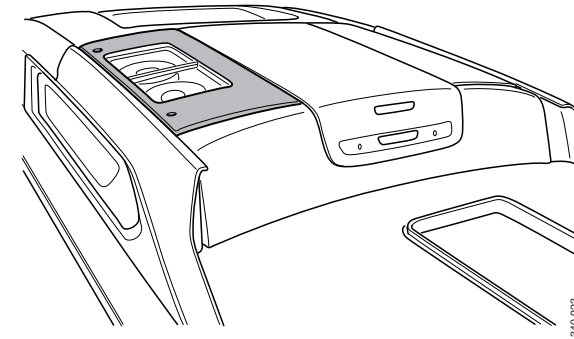
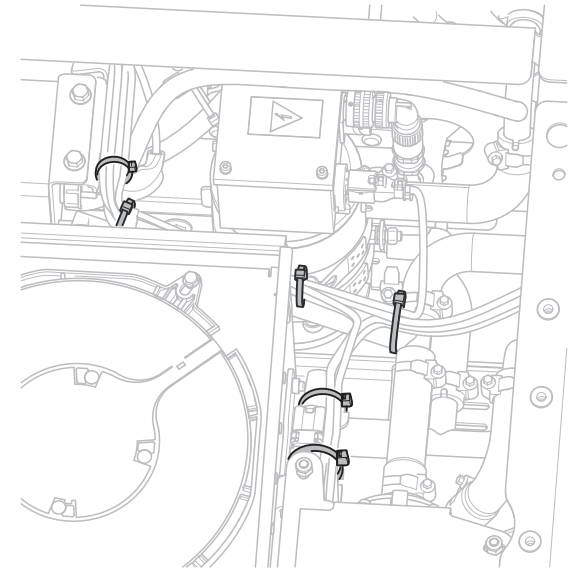


Removal

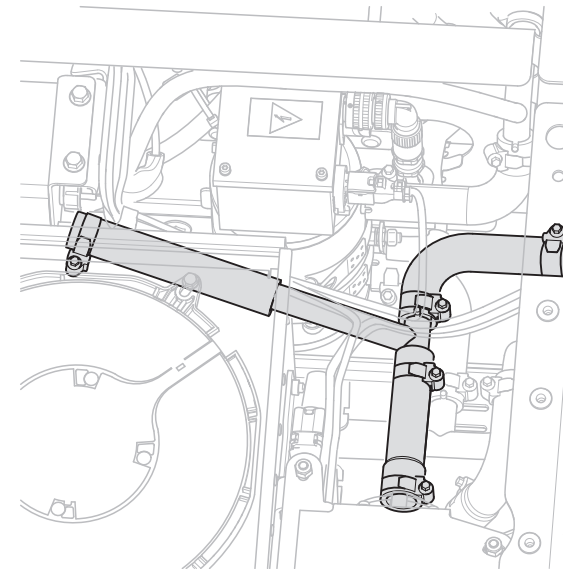
1. Perform the steps in Before all workshop operations; see Procedures for all workshop operations on hybrid vehicles.
2. Open the hatches.
3. Empty the cooling system as described in 02-00 Cooling system hybrid.



4. Cut cable ties and detach the cable harness from the pipes.

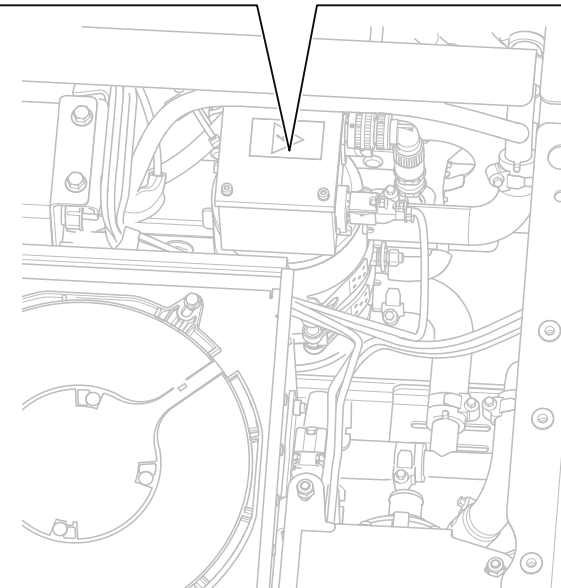
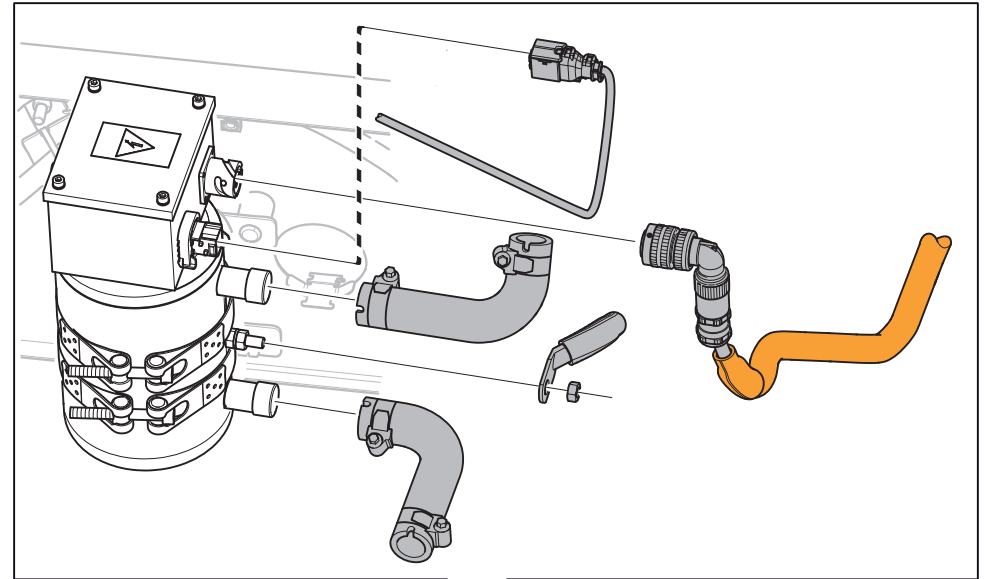


5. Detach the hose clamps and remove the hoses including the T joint.

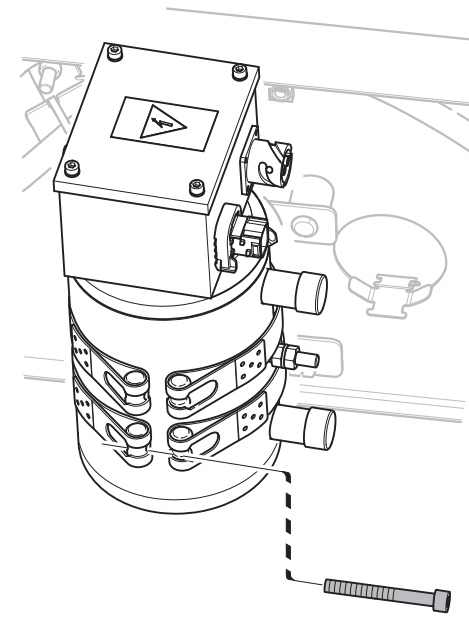


6. Detach the heater connections in the following order:

- a) Signal connection
- b) Class B voltage connection
- c) Upper coolant hose
- d) Ground connection
- e) Lower coolant hose

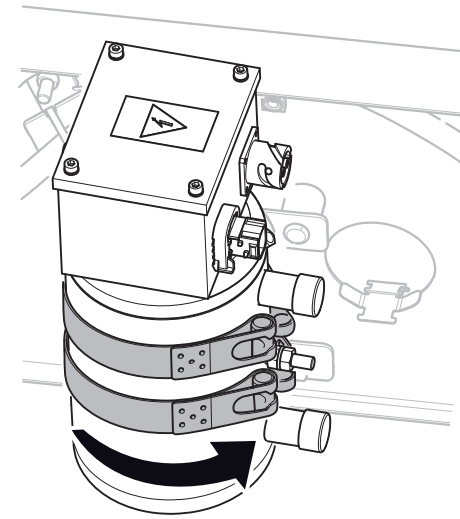


7. Remove the screws from the clamps securing the heater.



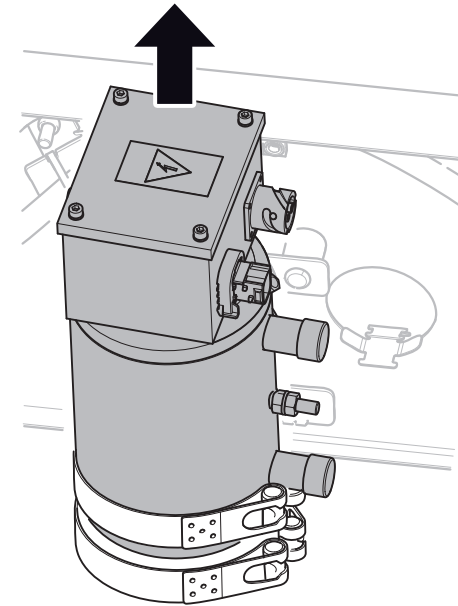
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8. Turn the clamps so that the heater connections are located at the opening in the clamps.



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9. Lift the heater out.



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