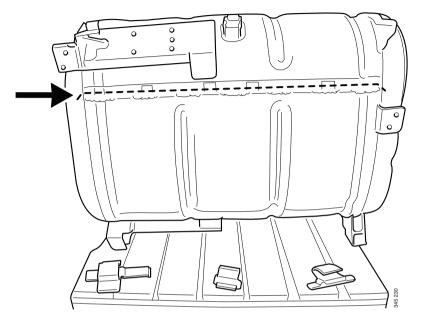




1. Cut away the brackets which prevent access to the welds on the protective plates.

2. Cut a few millimetres outside the welds securing the protective plates.



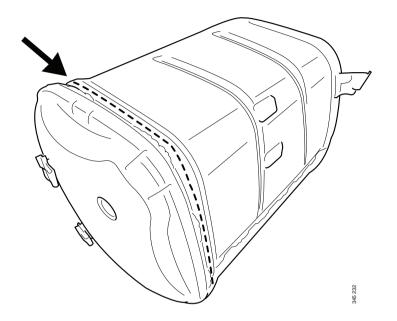








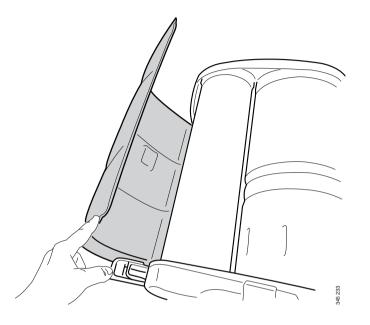
4. Cut a few millimetres outside the welds securing the protective plate.







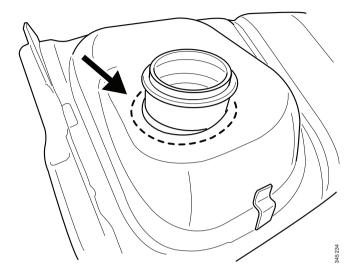








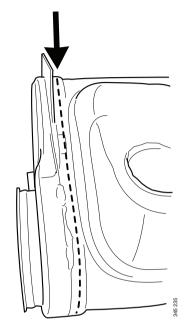
6. Cut the exhaust spigot under the weld.





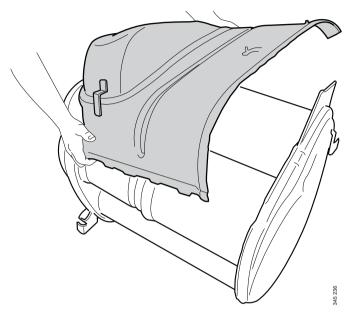


7. Cut a few millimetres outside the welds securing the protective plate.





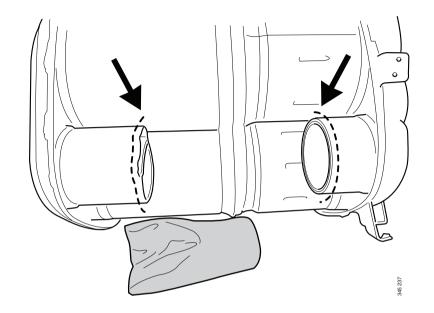






Large silencer, Euro 6

9. Cut off the pipe.



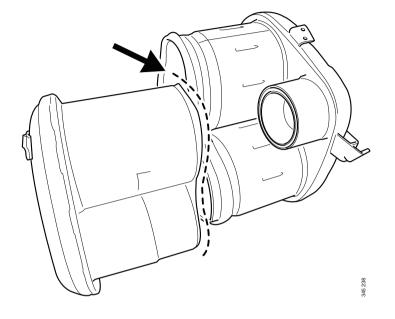


SCANIA





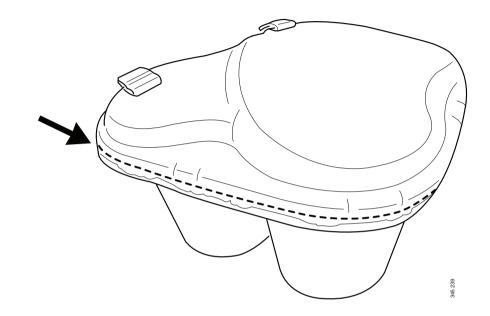
10. Cut/divide the silencer as illustrated.





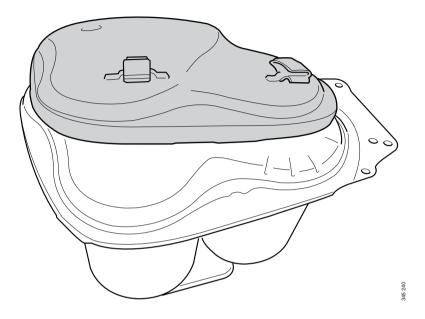


11. Cut a few millimetres outside the welds securing the protective plate.





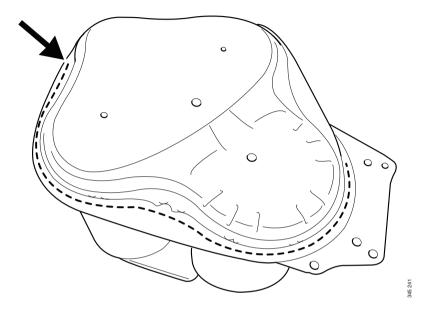






SCANIA

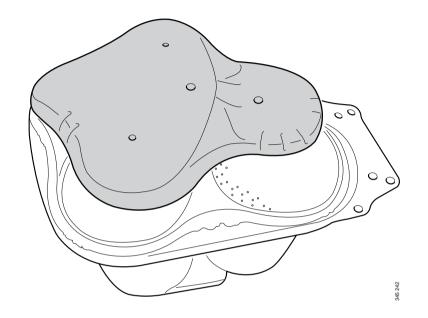
13. Cut a few millimetres over the weld securing the end plate.





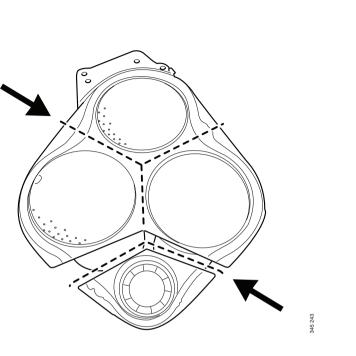
Large silencer, Euro 6

14. Lift off the end plate.





15. Cut/divide the silencer as illustrated. Turn over the silencer.



SCANIA





16. Cut/divide the silencer as illustrated.

