



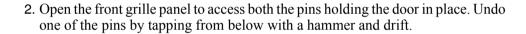
General

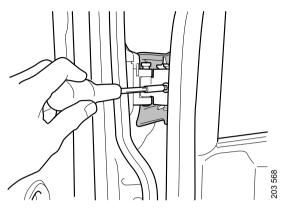
#### General

Applies to removal of a complete door.

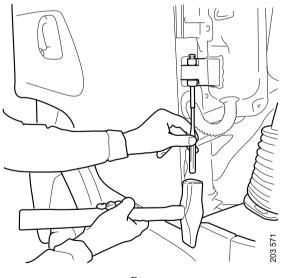
#### **Work description**

1. Remove the plastic cover which surrounds the top pin by opening the door and, from the inside, undoing the screw holding the plastic cover in place.





Plastic cover



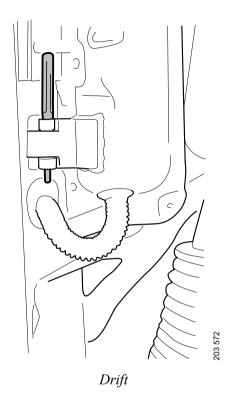
Pin





Work description

3. When one pin has been removed, it can be replaced by a drift or a similar tool to temporarily hold the door in place. Then remove the other pin using the same procedure as for the first pin.



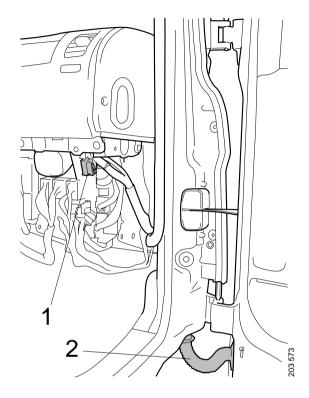
03:20-00 Issue 1 en-GB 2 (4)





Work description

4. Remove connectors C09 and C25 (1). Also remove the cable casing (2) from the door frame and feed the cable harness through the door frame.



- 1. Connector
- 2. Cable casing





Work description

- 5. Remove the door stop from the door by removing the 2 screws securing it.
- 6. Remove the temporary pins and remove the door.

### IMPORTANT!

At least 2 people are required when the door is lifted off.

