



General

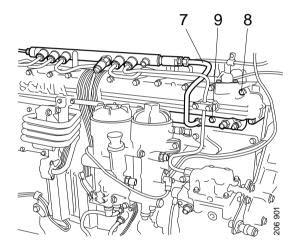
## General

Applies to 9 and 13 litre engines with cylinder block generation 2.

## Work description

Remove the parts in the order below:

- 1. EGR cooler and bracket<sup>1</sup>.
- 2. Screws for the exhaust manifold on the relevant cylinder and slacken the screws on the adjacent cylinders so that the relevant part of the exhaust manifold comes loose.
- **3**. Cooling system bleed hose, separate the quick release coupling at the front lifting eye.
- 4. Cable duct from inlet.
- 5. Cable tie for cable harness from engine control unit.
- 6. Fuel pipe between the accumulator and the fuel manifold.
- 7. Fuel manifold and screws for the relevant cylinder.
- 8. Intake manifold and screws for the relevant cylinder.
- 9. The injector, high pressure pipes and connection on the cylinder head at the back viewed from the coolant pump.



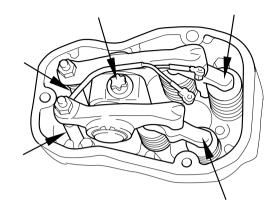
<sup>1.</sup> Engines with EGR





Work description

10. Upper rocker cover, rocker arm bracket, valve bridges and pushrods.



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- 11. Cable harness from the lower rocker cover.
- 12. Upper rocker cover. Release the cable harness and the lower rocker cover so they can be moved.
- 13. Cylinder head.

