

General

Applies to 9 and 13 litre engines with XPI, PDE, GAS and cylinder block generation 2.

Tools

Examples of suitable tools from Scania:

Part number	Designation
99 318	Engine support
99 470	Adapter

Work description

1. Remove the oil sump, oil suction pipe and ladder frame.
2. Support the engine with engine support 99 318 and adapters 99 470 by threading the adapters into the cylinder block and then assembling them with the engine supports.

Then remove the parts in the order below:

3. Gearbox.
4. Clutch.
5. Starter motor.
6. Flywheel.
7. Hydraulic pump.
8. Power take-off (if applicable).
9. Flywheel housing.

