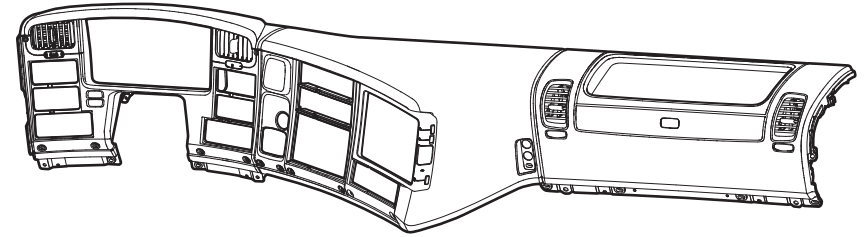


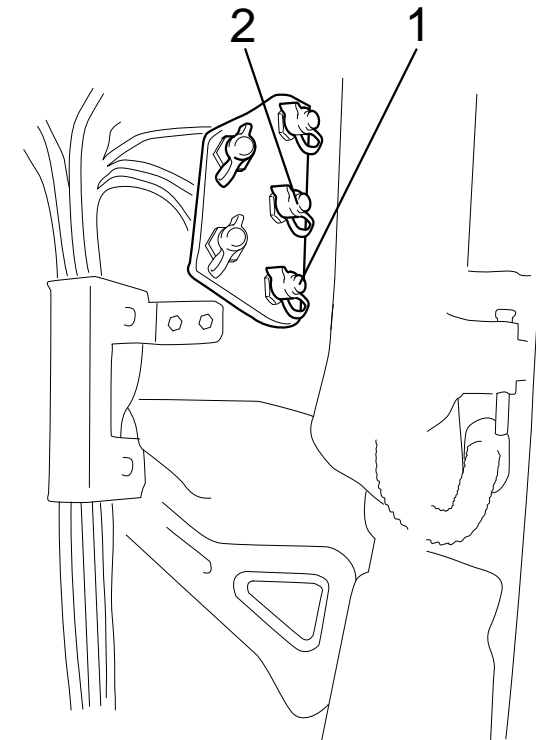
## Work description

Refer to Removing panels for information on removing panels.



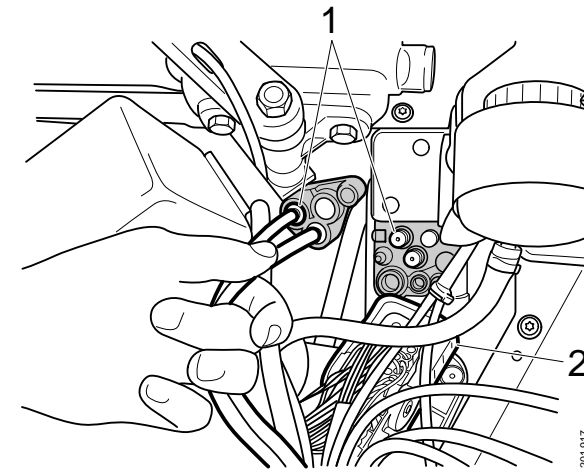
## Work on the outside of the cab

1. Position the vehicle with the wheels in the straight ahead position.
2. Put the steering column in fully depressed position and tilt the steering wheel towards the seat.
3. Disconnect all power sources from the vehicle.
4. Open the front grille panel and evacuate the air from the compressed air circuit for accessory systems and the parking brake circuit.



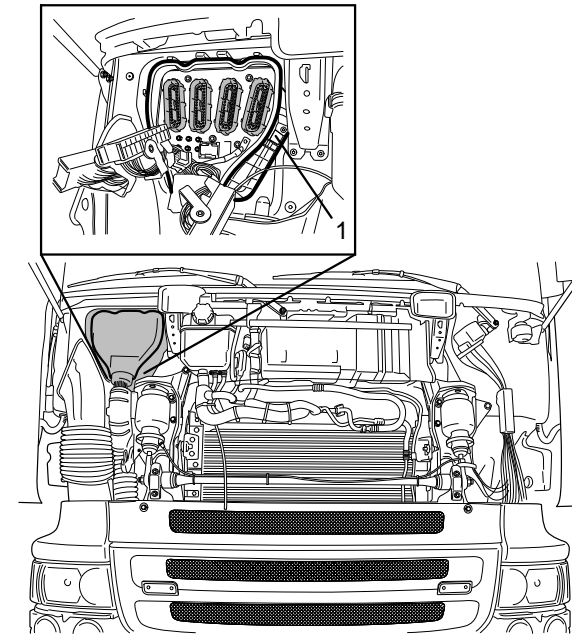
1. *Compressed air circuit for accessory systems*
2. *Parking brake circuit*

5. Detach the 3 lower hoses in the block circuit coupling.
6. Remove the nuts and separate the block circuit coupling. Allow the outer half to hang loose and press in the inner half in the firewall.
7. Undo connector C1 and press in the inner half in the firewall.



1. *Block circuit coupling*
2. *Connector C1*

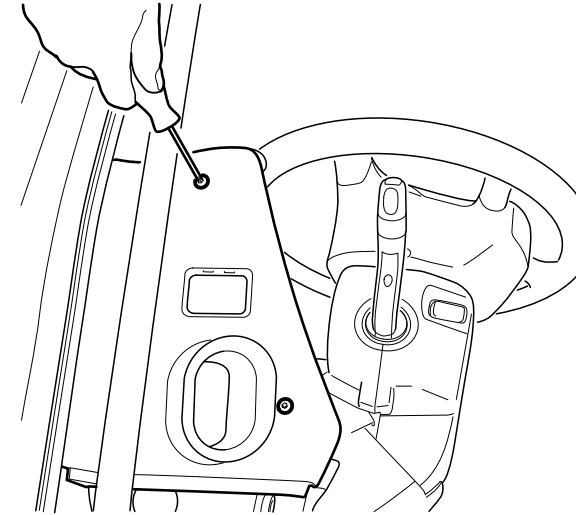
3. Remove the casing over the connectors on the firewall lead through and undo all the connectors and other electrical cables. Remove the bezel from around the cover.



## Work inside the cab

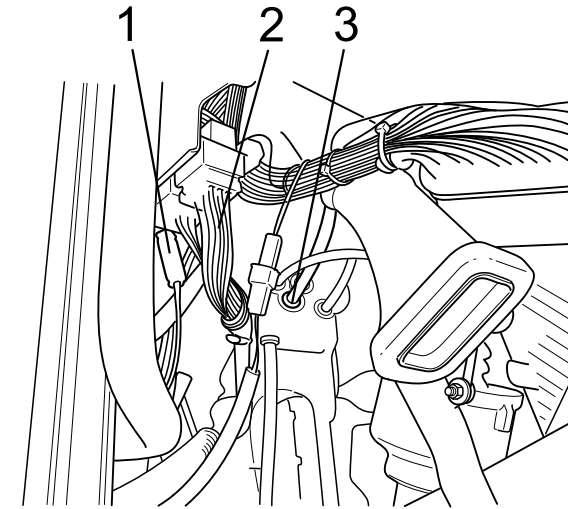
Remove the parts below first:

1. Instrument panel lower panels and storage compartment in the centre.
2. Instrument panel side panels.
3. Panels on the door pillars and defroster panel below the windscreen.



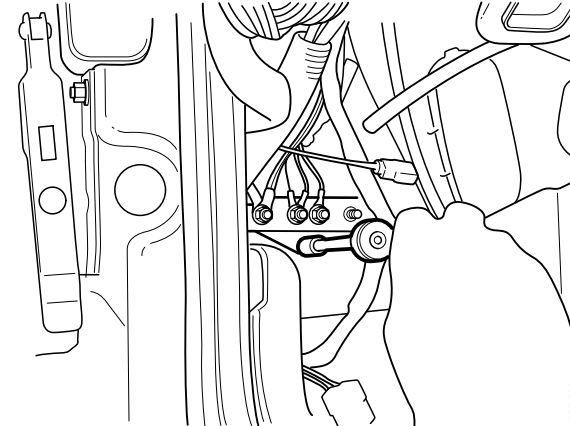
Then remove the parts below:

1. All removable hoses and electrical cables on the left-hand side of the cab.

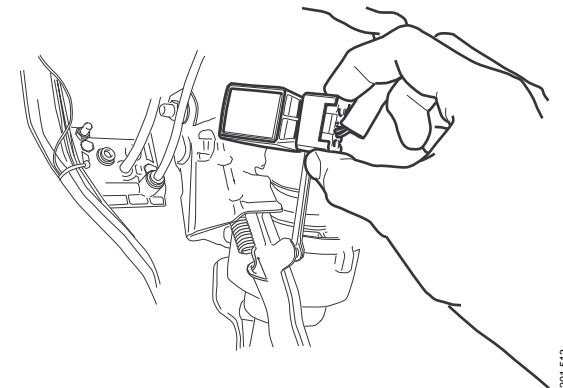


1. *Coaxial cable*
2. *Door cable harness*
3. *Block circuit coupling*

2. Ground block.



3. Connectors for brake, accelerator and clutch sensors.





## Removing the instrument panel

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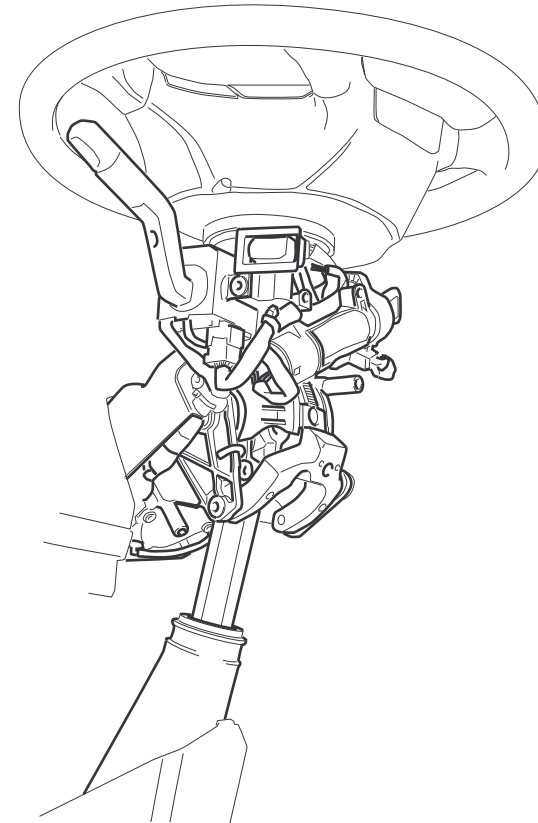
4. All connectors from the CUV control unit.
5. All connectors in the lower part of the central electric unit, cable harnesses to the door connector and ground block, on the right-hand side of the cab.
6. Cable ties to the cable harness under the central electric unit.
7. All connectors.



## Steering column

Remove the steering column in the order below:

1. Casings around the steering column.
2. Connectors.
3. Cable ties securing the cable harness.
4. Screw for the joint on the steering wheel shaft.



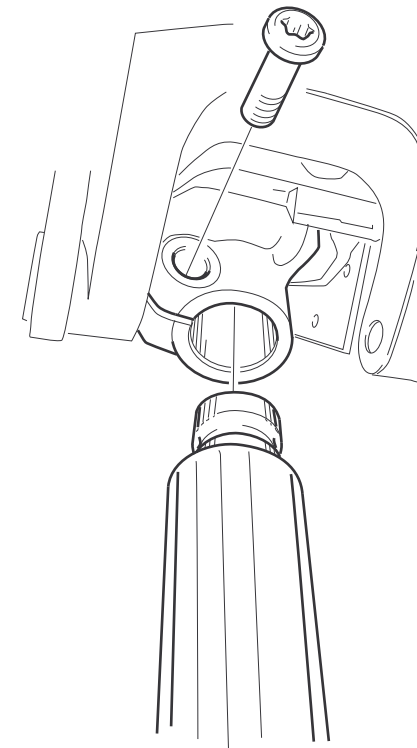
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5. Separate the joint by pulling the lower steering wheel shaft downwards.
6. Remove the steering column 4 screws and lift out the steering column.



**WARNING!**

The steering column must not be carried or placed upside down. Risk for personal injury if airbag is deployed.

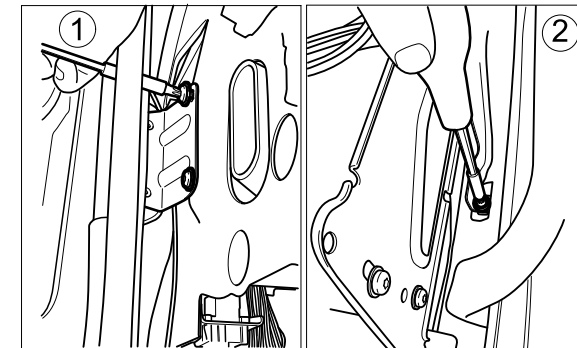


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## Standard finishing operations

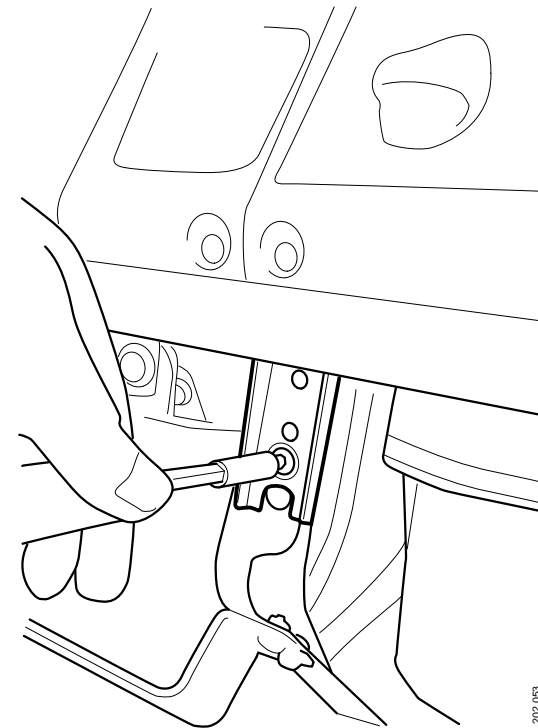
Remove the last parts in the order below:

1. All screws on the front edge of the instrument panel.
2. Metal brackets (1) on the short sides and screws (2) on the windscreen pillars.



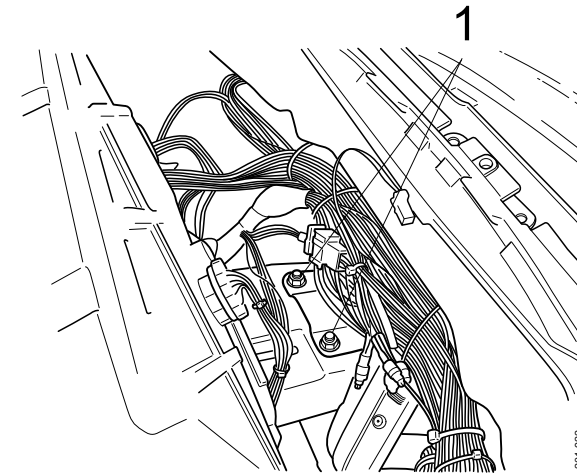
1. *Metal bracket*
2. *Screws*

3. Screws securing the crossmember to the cab structure.



4. The instrument cluster and the 2 nuts securing the instrument panel to the steering column attachment plate.

Finally, lift off the instrument panel.



*1. Nuts*