

Work description

Servomaster

Depressurise the system.

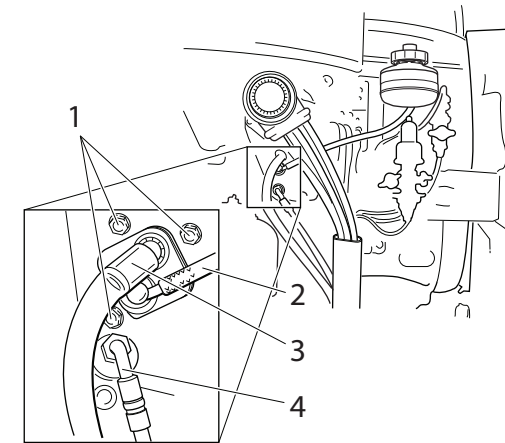


WARNING!

Wear protective goggles. Hydraulic fluid is corrosive and can cause permanent eye damage.

Remove the parts in the following order:

1. Hose (2) to the fluid reservoir. Fold the hose upwards so that the fluid does not run out of the reservoir.
2. Bleed hose (3).
3. Hydraulic hose (4) to the slave cylinder.
4. Panel underneath the steering wheel.



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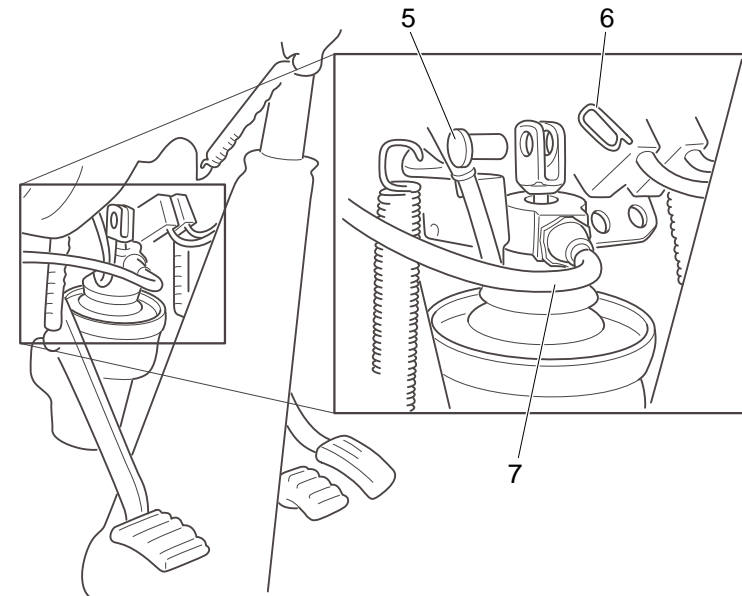
1. Nuts
2. Hose to fluid reservoir
3. Bleed hose
4. Hydraulic hose to slave cylinder

5. Union for air supply hose (7).

Note:

Use a counterhold when loosening the union.

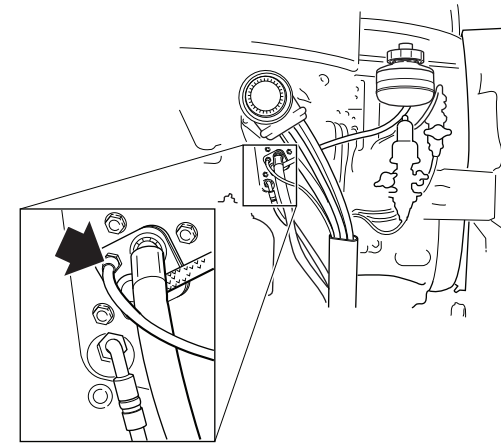
6. The servomaster 3 nuts (1).



- 5. *Parallel pin*
- 6. *Locking pin*
- 7. *Air supply hose*

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7. Locking pin (6) and parallel pin (5).



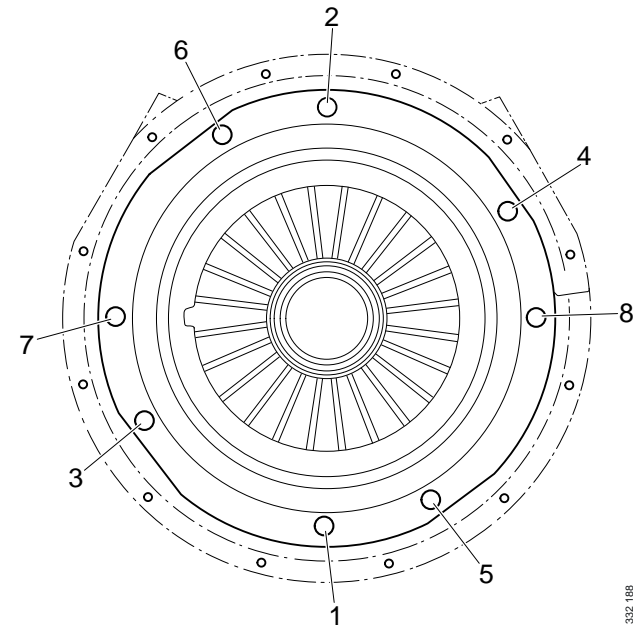
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Clutch, tools

Examples of suitable tools from Scania:

Part number	Designation
98 747	Guide pins
99 204	Mandrel
99 205	Socket

1. Remove the gearbox.
2. Remove the screws (7) and (8).
3. Fit the guide pins 98 747 in the screw holes.
4. Fit the mandrel 99 204 with the socket 99 205 in the centre of the disc.
5. Remove the clutch cover and the clutch disc by alternately loosening the remaining screws.



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