

## Removing the transfer gearbox



Tools

## **Tools**

Examples of suitable tools from Scania:

Part number	Designation
98 402	Fixture holder
98 403	Fixture shaft
98 404	End yoke bracket
98 405	Bracket and fixture beam
99 044	Rear gearbox support

## Work description

- 1. Drain the oil from the transfer gearbox. Clean the oil plug magnet and refit it.
- 2. Remove the propeller shafts from the transfer gearbox.
- 3. Remove the air and electrical connections for the differential lock or front-wheel drive as well as for the high and low gear.
- 4. Remove the speedometer connection.
- 5. Fit fixture holder 98 402, fixture shaft 98 403, end yoke bracket 98 404, fixture beam 98 405 and rear gearbox support 99 044 on a gearbox jack.
- 6. Slide the jack in under the vehicle and screw the fixtures into place on the gearbox.
- 7. Remove the screws and nuts of the gearbox bracket and lower the gearbox.

