

## Work description

Remove the parts in the order below:

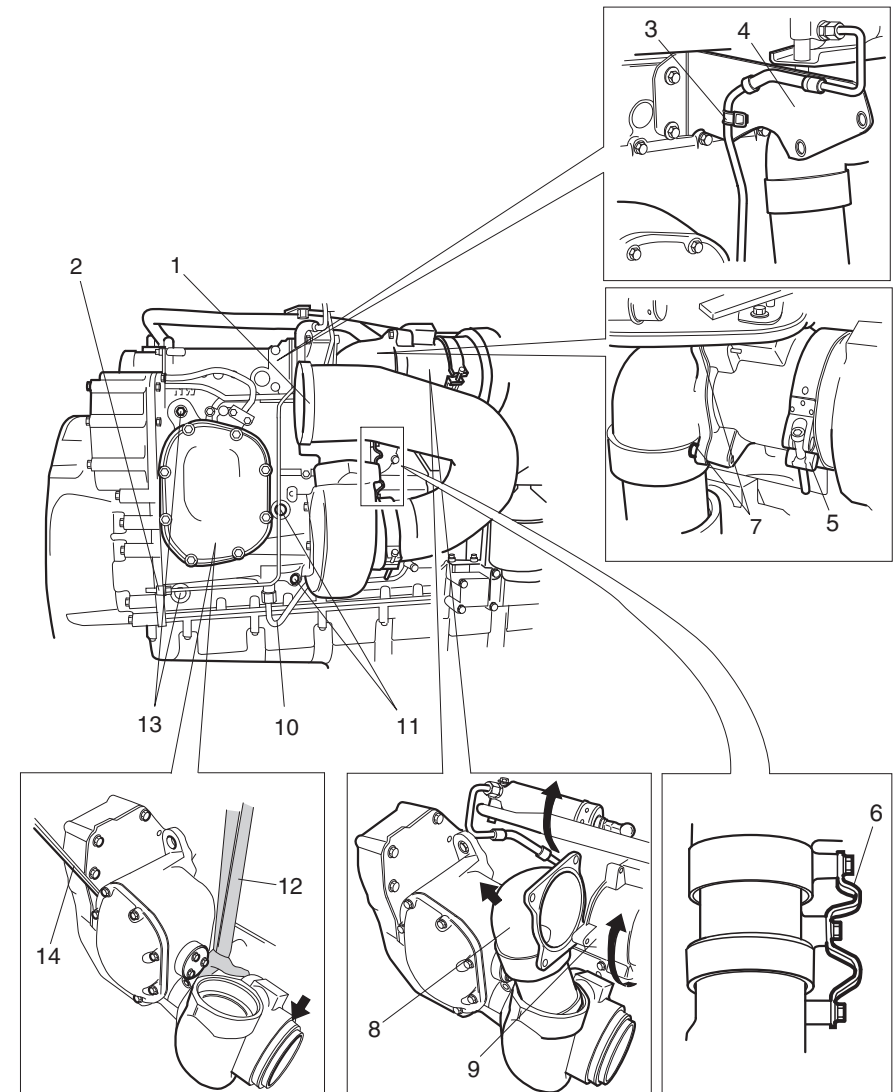
1. Exhaust pipe
2. Union on the pipe to the exhaust brake
3. Clamp
4. Bracket
5. V-clamp
6. Bracket
7. Pipe bend screws at the exhaust brake damper housing
8. Pipe bend

There is a guide pin between the exhaust brake damper housing and the turbo-charger. Separate the damper housing and the turbocharger, then turn the damper housing towards the engine so that the pipe bend does not contact the exhaust brake air cylinder.

9. Exhaust brake damper housing
10. Oil pipe

Remove the clamp and the lower connection. Detach the upper connection a few turns and place the pipe to one side.

11. Turbocompound unit front retaining screws. 2 off
12. Place a strap around the turbocompound unit and lift carefully until the strap is tensioned.
13. Turbocompound unit rear retaining screws
14. Turbocompound unit



333 310



**WARNING!**

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The turbocompound unit tilts when being removed from the timing gear plate.

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